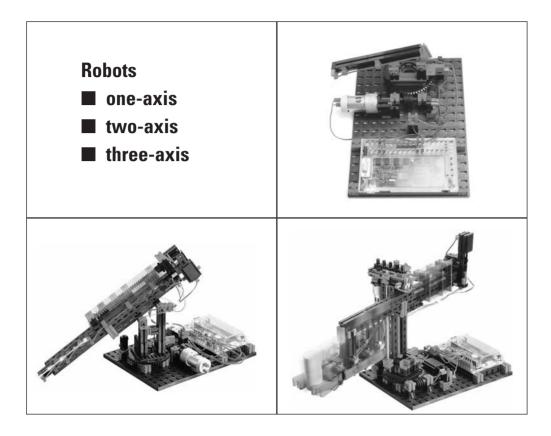
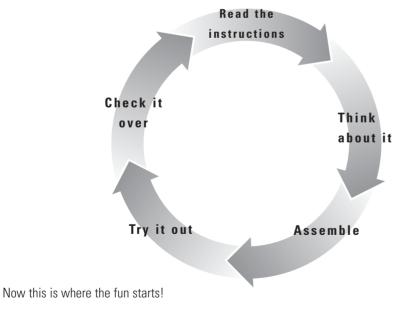
GB+USA



How to assemble fischertechnik models properly

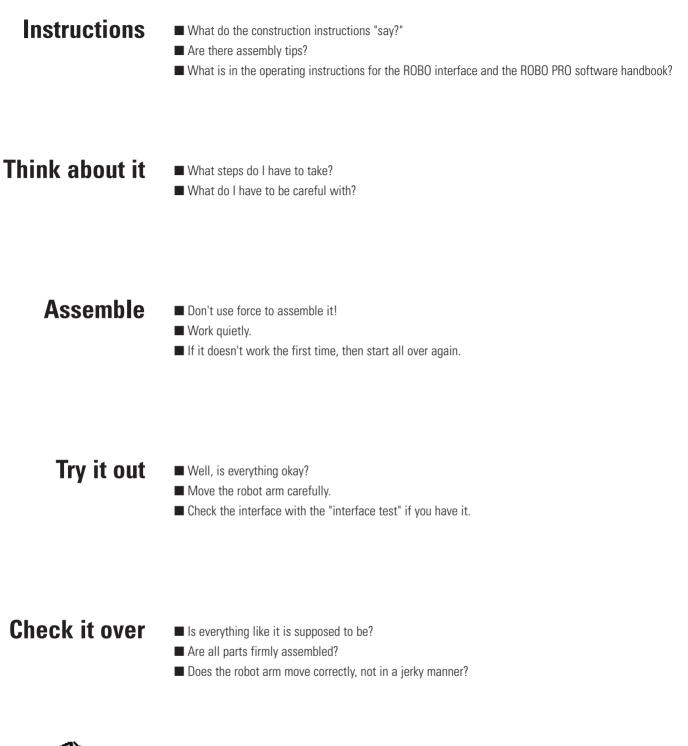
This is the best way to do it:





17 Instructions







Instructions 18



Robots are machines, which can make movements that are similar to those people make.

Just like us as humans, they have arms and joints, but only one hand.

Robots are needed for the manufacturing of lots of parts such as for cars.

Robots are used for work that is dangerous for humans and for very repetitive work.

What is a Robot?

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Weld

Assemble



Transport

... and lots more.

■ The Czech writer, Karel Capek (1890-1938), wrote a play, in which machines similar to people work.

In his novel, R.U.R., which means Rossum's universal robots, he introduced the term "robot" in 1920, which was actually created by his brother, Josef Capek (1887-1945).

Robot can do the following:

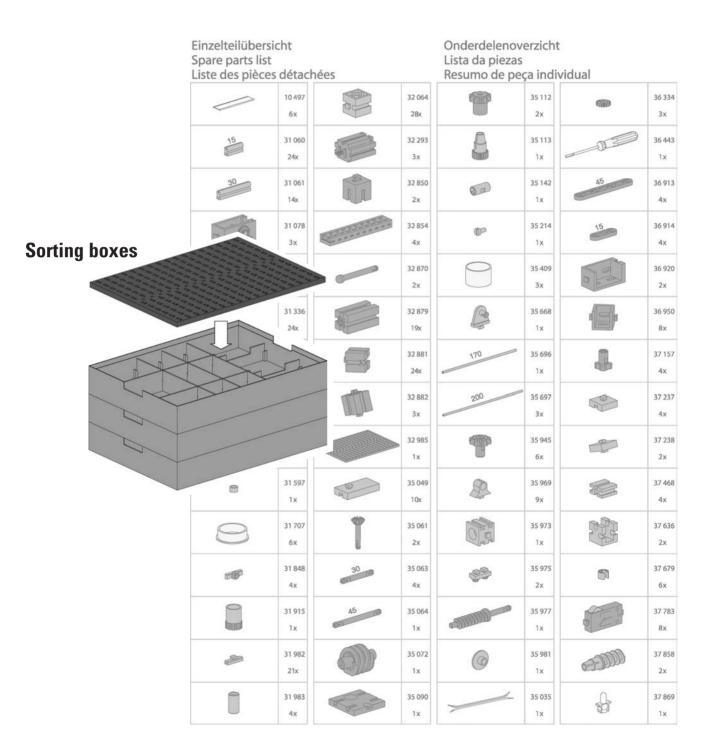
Where does the name robot come from?

19 Instructions

There has to be some order in life!

GB+USA

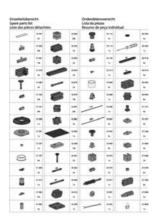
■ The sorting boxes, item No. 94828, along with the sorting plans, which you can cut out of the construction instructions, create more order and making things with your hands is simpler.



Think About It 20

■ Don't forget that for the perfect robot with all of the extras you still need the ROBO interface, the ROBO Pro software and the power supply unit.

Of course you could place the robot in operation in another way, but you always get the best results with the original fischertechnik accessories.



First, check it over to see if everything is there according to the individual parts list

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ROBO PRO download the new version

Important!

For the construction kit, Industry Robots II, you need the ROBO PRO version 1.1.2.40. If you have an older version of the software, you can update this at no cost with the **Help**-menu in ROBO PRO, **download the new version** or at

www.fischertechnik.de/robopro/update.html

To do this your computer must be connected to the Internet. ROBO Pro Version 1.1.2.40 contains example programs for all models and a teach-in program for the three-axis robot.

■ To check to see if you have connected everything correctly for a model, the "interface test" function in ROBO Pro is an outstanding tool. For example, just connect the motor and test it with the "interface test."

ROBO Interface

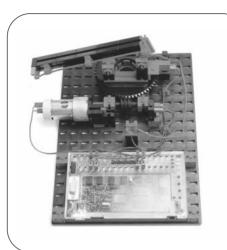


A total of

GB+US/

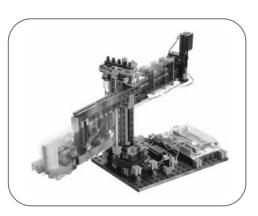
Now the construction kit is lying in front of you and you can build a total of three robots with this kit.

three robots



two-axis welding robot

One-axis welding robot



Three-axis robot

So that is not too difficult at the beginning, start with the smallest robot, the one-axis welding robot.

You'll see that this is a lot of fun.

Work according to the construction instructions that you find in the construction kit. It is important that you always work quietly and carefully and don't try to use force. Look at everything carefully, read through everything before you start and you'll see that it almost works by itself.

Okay? So, get started!



Think About It 22

INDUSTRY ROBOTS II ACTIVITY BOOKLET

■ Are you finished? Clear, no problem. Did you know that you can also learn some things about fischertechnik models in the Internet?

There is even a forum where you can get information if you have a problem and the address is www.fischertechnik.de.

■ You can find instructions about the ROBO interface and ROBO Pro software in a printed form.

■ Starting with version 1.1.2.40 for ROBO Pro, example programs are supplied for each model in the construction kit. Check out the file C:\Program files\ROBOPro\Sample programs\Industry Robots II.

■ If you are still not so fit at programming, take a good look at these programs and think about how they function and try to write your own programs.

If you want to operate the robot with other controls and programs take a look at the corresponding documents.

Before you turn on the welding robot you must check the following:

□ Is the power supply okay?

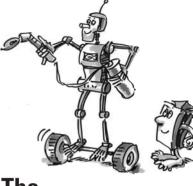
- □ Are the wires connected correctly?
- □ Are all parts firmly assembled?
- □ Is the welding robot standing on a stable surface?
- Can the welding robot move without bumping into something?

One task for these robots is making spot welds. Your robot can do this too. One professional task for you would be to program the robot now so that it can make spots welds on a yellow drum, which is supplied with the kit. A problem? Of course not!

Invent some of your own tasks and program them. Here is an example:

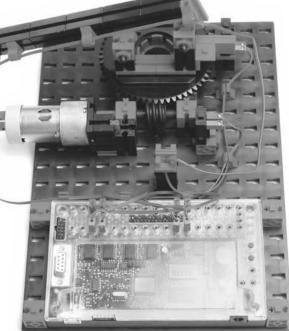




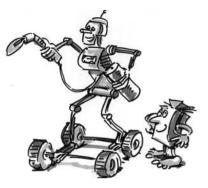


iR+I I

The one-axis welding robot





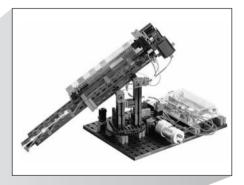


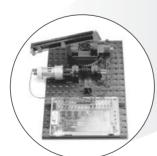
GB+US/

The two-axis welding robot

■ If the one-axis welding robot is too simple for you now, then you should modify it. Think about how you can build a two-axis welding robot from the first robot. Do you really have to take everything apart or are they already the same for some sections.

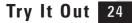
■ Compare the construction instructions closely and think about how the modification can be done the fastest and best. Okay?





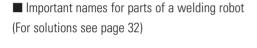






■ Look at the welding robot very closely and quietly

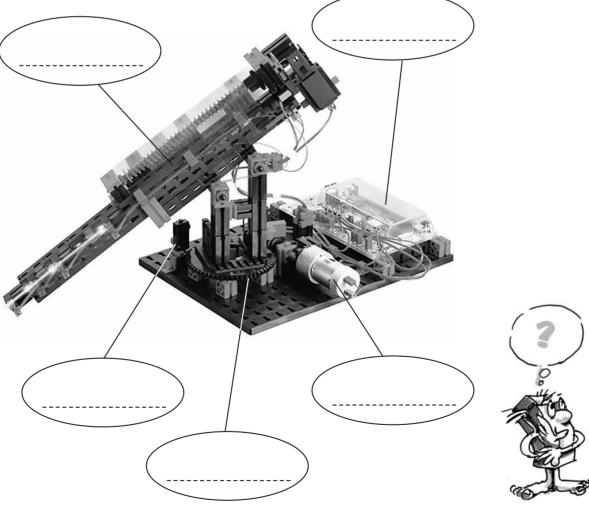
What do you think? What task can a welding robot perform? (For suggested solutions see page 32)

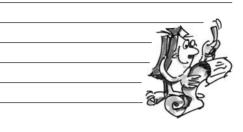


What are the names

of these parts?

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Task

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The two-axis welding robot -An exercise-

GB+USA

- Finished? Then get started with the programming.
- Before you switch it on, the exact same checks must be made as for the one-axis welding robot..



Before you turn on the welding robot you must check the following:

□ Is the power supply okay?

□ Are the wires connected correctly?

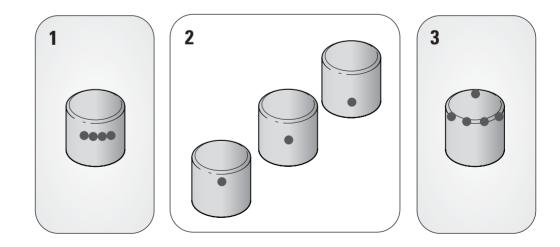
□ Are all parts firmly assembled?

□ Is the welding robot standing on a stable surface?

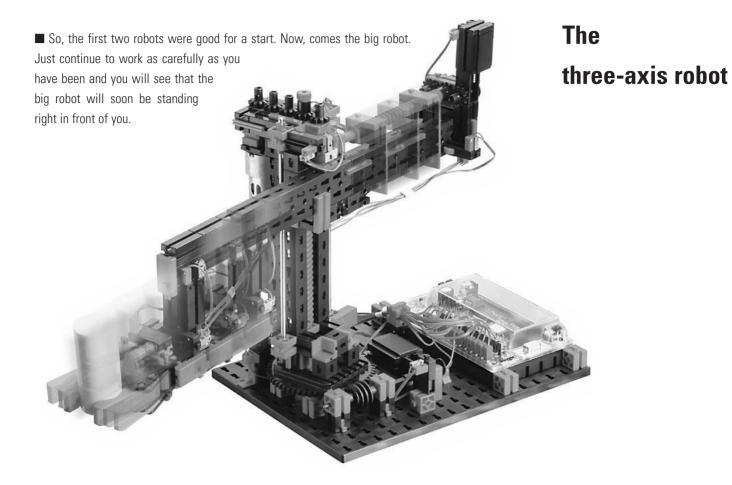
□ Can the welding robot move without bumping into something?



Here are three other small programming exercises for this robot:





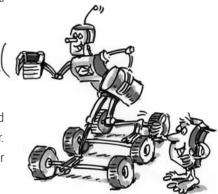


What all you can do with this robot is left up to your creativity. You can have it stir cocoa or use it for useful work, but this is left up to you of course.

■ You can read how to program this robot on the next page. It is important that building the robot was fun.

■ Don't forget that every robot must be serviced. You can find information on this in the construction instructions as well.

■ If the robot stops working then think about what exactly could be the reason for the malfunction and how you can make a useful check to find the problem. Then make a systematic check to find the error. If necessary, write down what error occurred and how you repaired it. In this way, you can make your own servicing catalogue just like professionals and you can have fun with the robot for a long time!



27 Try It Out

3B+US

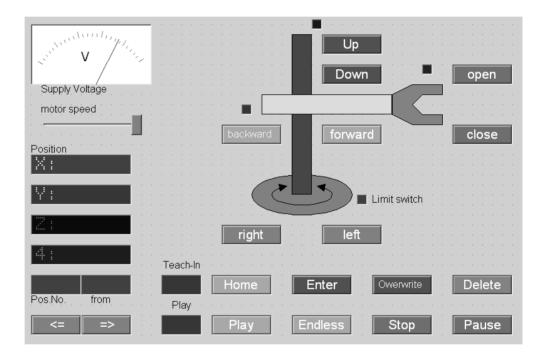
Programming the robot

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What is a teach-in?

Now teach-in is a type of programming, which is used for industry robots. Teach (enter) means that you can move the robot to wherever you want with the keys on screen.

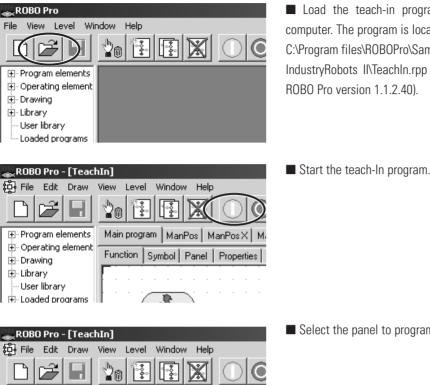
■ When you have moved the robot into the right position, then you can store this position: teach. When all positions have been entered, then you can let the program run and everything rotates and moves. This teach-in is a good invention, right??





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Try It Out 28



■ Load the teach-in programm into the computer. The program is located at C:\Program files\ROBOPro\Sample programs\ IndustryRobots II\TeachIn.rpp (starting with ROBO Pro version 1.1.2.40).

Fast programming of the three-axis robot

GB+US

Select the panel to program the robot.

🎇 ROBO Pro - [Teach	uIn]
🛱 File Edit Draw	View Level Window Help
Program elements	Main program ManPos ManPos M
Operating element	Function Symbol Panel Pipperties
∰ · Drawing	
😟 Library	
- User library	
🗄 Loaded programs 📗	

Load

Start

Select the panel

 $\hat{\mathbb{I}}$ Up V Down Supply Voltage motor speed Limit switch Teach-In 2 Home 3 Enter 4 Wervinte Play (7)Endless (8) Stop (9) Pause

Buttons on the operator's console:

① Directional buttons for controlling the robot.

⁽²⁾ Home = Robot moves to the starting position.

- ③ Enter = Storing the current position.
- ④ Overwrite, delete = Changing of existing positions.

⑤ Arrow keys = Jump to the previous or next position.

⁽⁶⁾ Play = Programmed sequence is started, all positions entered are moved to in sequence.

O Endless = Sequence is continuously repeated.

(8) Stop = Sequence is stopped

9 Pause = Sequence is interrupted and continues when the button is pressed again.

Buttons on the operator's console

Stop	ROBO Pro - [Teacl	NIN]	Stop the teach-in program
	File Edit Draw	View Level Window Help	
	Program elements	Main program ManPos ManPos X ManPo	
	 Operating element Drawing 	Function Symbol Panel Properties Des	
	- Library - User library - Loaded programs		

Store

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Store the programmed positions as a table in a .csv file before closing the teach-in program. You can reload them every time after opening of the teach-in program.

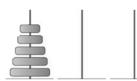
If you close the program without storing the positions then the positions are deleted.

ROBO Pro - [TeachIn]									
÷	File	Edit	Draw	View	Level	Window	Help		
ſ	N	ew							
L	0	pen							
+	C	lose							
÷	S	ave							
ŧ	S	ave as							
++++	Р	Print setup							
	P	Print window							
Ē	P	Print view							
	U	User library path							
	.0	.csv file separator							
	L	had list	csv mr	emory .					
	S	tore lis	t .csv m	emory					
	E	xit							
	1	1 C:\Programme\ROBOPro\Beispielprogramme\Industry Robots II\TeachIn.rpp							
	2	S:\ft-t	\Entwic	klung\R	OBO Pro	o Programi	me\Industry Robots II\Teachin_150805\TeachIn.rpp		

Try It Out 30

■ For specialists, here is another demanding task for the three-axis robot. This is an ancient mental game, which is called the "towers of Hanoi."

History



A monk in a monastery in Hanoi was given the task to move 64 disks from the first tower to the third one. There were three towers and 64 disks and they all had a different size and were provided in a certain order. It's a difficult task, but is solvable.

But we only want to do this with three drums, which are numbered from one to three.

The rules are as follows

- There are three "building sites" for drum towers.
- On site one there is a tower with three drums numbered from one to three.

■ The drums have different "sizes". One is the biggest and three is the smallest and the "size" of the drums decreases in an upwards direction.

- The tower must be moved from site one to site three.
- Only one drum may be moved at a time and this is the highest one.
- You can never put a bigger drum on a smaller drum, for example, one may NOT be placed on two when stacking and number two NOT on three

Have fun with the puzzle! If you can surf in the Internet, click your way to the subject of the tower of Hanoi. It's a nice exercise! And when

the three-axis robot can do this then the others will be amazed! The solution is also in the example programs.

Towers of Hanoi

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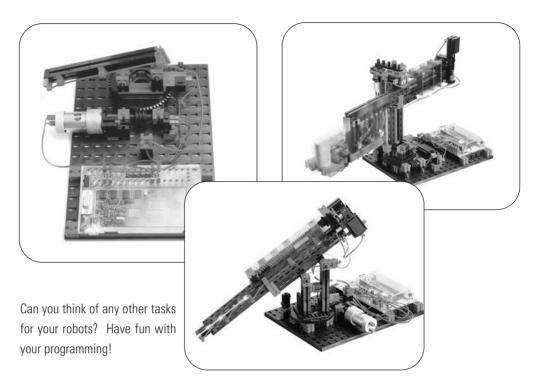
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3

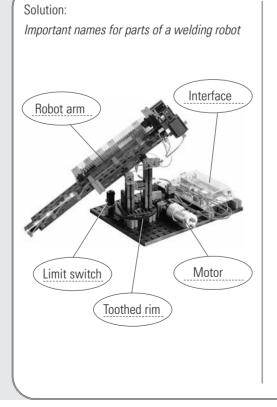
Worked out well though! What you did is great!

GB+US/





Solutions:



Suggested solution: What do you think? What task can a welding robot perform?

For example, a welding robot can make spot welds.

These spot welds connect metals so that they will not come apart. These spot welds hold better than screws. You can even make entire welding seams with robots. The welded joints can only be separated by destroying part of the metal. If you would put a car together with screws, it would certainly look funny and it certainly would not be stable. Or would you like to drive a car that's "got a loose screw?" Of course not.